

# **INSTALLATION INSTRUCTIONS**

**FRONT BUMPER**

**07-15 JEEP WRANGLER 4DOOR**

**PART NUMBER**

## PARTS LIST

1	Front Bumper
2	Brackets
8	12MM X 35MM bolts
8	12MM nylon lock nuts
16	12MM washers

## PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
2. Unplug the bumper lights electrical connections (Fig 1)
3. Remove front factory bumper by removing the eight mounting bolts with a 17MM socket wrench (Fig 1)
4. Install the new bumper brackets as shown in photos. Note that the bracket faces rearward and the forward facing holes (those the mounts bolt onto the frame) are horizontal, and those the bumper mounts to are vertical. (Fig 2)
5. Install the 12MM bolts and locking nuts to the mounts but leave finger tight to allow for adjustment
6. Install the 12MM bolts and locking nuts to the bumper and the mount.
7. Adjust the bumper and tighten all the bolts. (Fig 3)

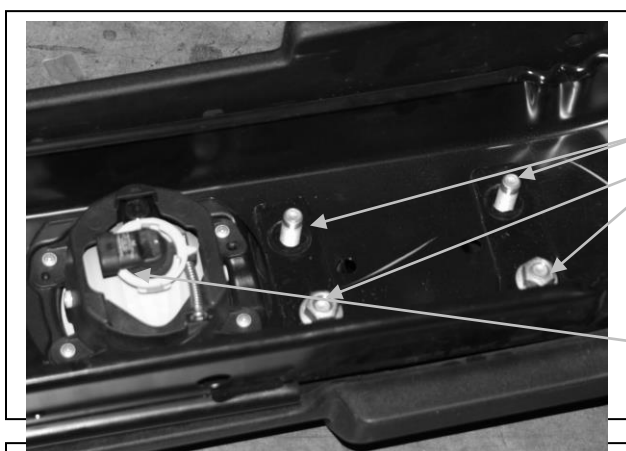


Fig 1

Four mounting bolts  
per side

Bumper light plug

Fig 3

Fig 2 Note the orientation of the bolt holes

